

PREMIUM

Automotive Coatings



UNDERCOAT

9336-38

METALUX® 9336 (white), 9337 (grey) & 9338 (black) 2K Urethane Sealer is a non-sanding urethane sealer that applies smoothly and maintains superior color and gloss retention for high quality finishes. These 2K Urethane Sealers increase intercoat adhesion while providing a uniform ground coat over repairs.

Features & Benefits

- Mix 4:1:1
- Great Adhesion
- Superior Color Holdout
- Excellent Gloss Retention
- Smooth Flow and Leveling
- Maximum Hiding
- Provides Corrosion Protection



Available Package Size

- Quart
- Gallon



New Mindset – New Results.™
Next Generation Paint and Coatings™

800-328-4892

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Contact us for additional information:

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Components & Additives:

METALUX® 2K Urethane Sealer (9336 White, 9337 Grey, 9338 Black)
METALUX® MS Hardener (9091 Fast, 9092 Medium, 9093 Slow)
Note: Use 9093 slow for temperatures greater than 100°F / 38°C
Use 9082 for temperatures cooler than 75°F / 24°C. Must be top coated within 1 hour

Mix by Volume:

Mix by volume: 4 part METALUX® 2K Urethane Sealer to 1 part MS Hardener to 1 part (spray viscosity of 13 – 14 secs with #4 Ford @ 77°F / 25°C) using METALUX® 2K Thinners (typically 4:1:1 mix ratio). Maximum RFU (ready for use) VOC 4.6

Spray Gun Settings:

HVLP Gravity	1.3 - 1.4mm	1.0 - 1.5(Bar)	6 - 8(Psi)	*At the cap
High Efficiency	1.3 - 1.4mm	1.0 - 1.5(Bar)	17 - 19(Psi)	Inlet Pressure

Note: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures.

Surface Preparation:

Sand with P400 or finer for Solid Colors. P500 or finer for Pearls and Metallics, prior to sealing.

Application:

Apply a single even wet coat. Allow to flash 20 to 30 minutes before topcoating with basecoat. **Note:** Large areas of bare metal need to be coated with 8861 2K Etch Primer prior to sealer application.

Film Thickness:

± 19 microns / 0.75 - 1.0 mils per coat

Safety & Health:

Read and follow all technical product information, labels and SDS prior to application. Keep product out of reach of children. Always wear proper safety equipment (respirator, gloves, eye and clothing protection) when using this product. Refer to warnings on label. For professional use only.

Dry Times

Time to Sand	(Dry Nib) Not Recommended
Time to Topcoat	20-30 minutes @ 77°F

Note: Apply first coat of base prior to Nibbing for best results. Must be scuffed after 12 hours.

Physical Data

VOC as Applied	3.7 lbs/gallon (RFU)
Mixed Volume Solids	N/A
Theoretical Coverage	Approx. 526 Square Feet @ 1 Mil DFT/mixed gallon
Recommended Coats	1
DFT per Coat	Approximately 1.0 mil
ZAHN #3 Viscosity	18 seconds
Pot Life	8 hours @ 77°F

Performance Properties

Solvent Resistance	N/A
Film Hardness	N/A
Impact Resistance	N/A
Flexibility	N/A

Disclaimer:

Technical information and suggestions contained herein are for guidance only. This information is based on ChemSpec's experience and research which we believe to be reliable. This information does not constitute a warranty and we specifically disclaim the warranty of fitness for a particular purpose and the implied warranty of merchantability. Neither ChemSpec or sellers/distributors of ChemSpec's products have control over how this product is used, stored or otherwise handled. Purchasers and users of ChemSpec's products are responsible for making suitable choices for their own purposes.

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