

High Performance, Maximum durability, High Gloss & Chemical Resistance

EPOXY PRIMER

Ideal for OEM, Fleet and Commercial Finishing when maximum productivity is required.



UNDERCOAT

7396

METACRYL® 7396™ EPOXY PRIMER is a two-component, chromate-free medium fill primer that provides optimum adhesion and excellent corrosion protection to bare metal substrates. This epoxy primer will ensure greater inter-coat adhesion, chemical resistance and color holdout. The 7396™ epoxy primers utilize a non-induction catalyst to increase productivity and is available in gray, black, white and red.



FEATURES & BENEFITS

- + Mix 1:1
- + Multiple VOC options depending on catalyst used
- + Excellent corrosion protection
- + Easy to use
- + Long pot life



- + Gallon



New Mindset - New Results.™
Next Generation Paint and Coatings™

800-328-4892

www.chemspecpaint.com

UNDERCOAT**EPOXY PRIMER****COMPONENTS**

7396A (Gray), 7396B (Black), 7396R (Red), 7396W (White) Epoxy Primer
Hardener 7365 Standard, 7366 Low VOC

MIX BY VOLUME

1 Part Epoxy Primer
1 Part Hardener 7365 or 7366

POT LIFE

16 Hours at 77° F / 50% R.H.

ADDITIVES

NOT RECOMMENDED

SUBSTRATES

METACRYL® 7398 Polypropylene Primer
Properly prepared steel, aluminum and galvanized steel
Thoroughly sanded OEM finishes
Thoroughly sanded and cured paint
Cured body filler

APPLICATION

Spray 2 wet coats, allow 5-10 minutes flash time between coats.

DO NOT APPLY OVER 2K ETCH PRIMER

HVLP GUN SET UP

Gravity Feed	1.4mm – 1.8mm
Inlet Air	30 psi max
Pressure Pot	6 – 10 psi at port
Fluid Deliver	12 – 14 oz/min.

SAFETY & HEALTH

Read and follow all technical product information, labels, and SDS prior to application. Keep product out of reach of children and animals. Always wear proper safety equipment (respirator, gloves, eye, and clothing protection) when using this product.

DRY TIMES

Time to Sand	Overnight
Time to Topcoat	1 hour per coat
Primer Open Time	24 hours before sanding

PHYSICAL DATA

VOC using 7365	4.6 lbs./gallon (RFU)
VOC using 7366	3.5 lbs./gallon (RFU)
Mixed Volume Solids	32.9%
Theoretical Coverage	Approx. 529 Square Feet @ 1 Mil DFT/mixed gallon
Recommended Coats	1 to 2
DFT per Coat	Approximately 1.0 mil
ZAHN #3 Viscosity	10-15 seconds

PERFORMANCE PROPERTIES

(CRS, HRS, ALUMINUM)

ASTM B117 Salt Fog (500 hours)	MEK pass 100 rubs Xylene pass 1000 rubs
Flexibility	Pass Conical Mandrel
Adhesion	5B, 2mm cross hatch

TOPCOAT**RECOMMENDATIONS**

Primer	Between 24-72 hours, 7396 must be sanded prior to topcoating. After 72 hours, 7396 must be sanded and recoated with a single coat of 7396 or 7392 prior to topcoating.
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DISCLAIMER

The technical information and suggestions for use are provided as a guidance system. Such information is based on ChemSpec's experience and research which is believed to be reliable. The information above does not constitute a warranty. Neither seller nor manufacturer has control over how the product is used, stored, or otherwise handled. Buyers must assume responsibility for the suitability of product for their purposes.

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